

Prilog 4

Broz, Marko

Supplement / Prilog

Publication year / Godina izdavanja: **2016**

Permanent link / Trajna poveznica: <https://urn.nsk.hr/urn:nbn:hr:128:254094>

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Download date / Datum preuzimanja: **2025-04-22**



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Inspection Report

Part Information

Customer:
Programmer:
Company:
Filename: v:\01_VIRTEK_(Programmi)\KONCARIE31830 (Rev. A).ics
Default thickness: 0.50
Material: Low-carbon steel,

Measurement Results

Scan time: Jun 11, 2015 08:42:58
Actual thickness: 0.50
Units: mm
Pass: 178 Fail: 0 Missing: 0

Page: Pagina 1
Pass: 12 Fail: 0 Missing: 0

| ID | Dimension | Nominal | Tolerance | Actual | Deviation | Status |
|-------|-----------|---------|-----------|---------|-----------|--------|
| a | Distance | 560.48 | +/-0.05 | 560.47 | -0.01 | P |
| b | Distance | 525.28 | +/-0.05 | 525.30 | 0.02 | P |
| e1 | Distance | 10.45 | +/-0.05 | 10.44 | -0.01 | P |
| e2 | Distance | 10.45 | +/-0.05 | 10.43 | -0.02 | P |
| f1 | Distance | 279.23 | +/-0.05 | 279.20 | -0.03 | P |
| g1 | Distance | 280.43 | +/-0.05 | 280.42 | -0.01 | P |
| j1 | Distance | 0.30 | +/-0.05 | 0.33 | 0.03 | P |
| j2 | Distance | 0.30 | +/-0.05 | 0.31 | 0.01 | P |
| (R)c | Radius | 3750.00 | +/-0.05 | 3750.04 | 0.04 | P |
| (R)d | Radius | 3514.50 | +/-0.05 | 3514.55 | 0.05 | P |
| (R)k1 | Radius | 0.50 | +/-0.05 | 0.52 | 0.02 | P |
| (R)k2 | Radius | 0.50 | +/-0.05 | 0.49 | -0.01 | P |

Page: Pagina 2
Pass: 22 Fail: 0 Missing: 0

| ID | Dimension | Nominal | Tolerance | Actual | Deviation | Status |
|-----|-------------|---------|-----------|--------|-----------|--------|
| l1 | X Dimension | 280.24 | +/-0.05 | 280.25 | 0.01 | P |
| l2 | X Dimension | 280.24 | +/-0.05 | 280.23 | -0.01 | P |
| h01 | Distance | 54.48 | +/-0.05 | 54.43 | -0.05 | P |
| h02 | Distance | 54.48 | +/-0.05 | 54.46 | -0.02 | P |
| h03 | X Dimension | 108.95 | +/-0.05 | 108.97 | 0.02 | P |
| h04 | X Dimension | 108.95 | +/-0.05 | 108.96 | 0.01 | P |
| h05 | X Dimension | 163.39 | +/-0.05 | 163.43 | 0.04 | P |
| h06 | X Dimension | 163.39 | +/-0.05 | 163.34 | -0.05 | P |
| h07 | X Dimension | 217.79 | +/-0.05 | 217.81 | 0.02 | P |
| h08 | X Dimension | 217.79 | +/-0.05 | 217.77 | -0.02 | P |
| h09 | X Dimension | 272.15 | +/-0.05 | 272.18 | 0.03 | P |
| h10 | X Dimension | 272.15 | +/-0.05 | 272.13 | -0.02 | P |
| i01 | X Dimension | 52.57 | +/-0.05 | 52.60 | 0.03 | P |
| i02 | X Dimension | 52.57 | +/-0.05 | 52.55 | -0.02 | P |
| i03 | X Dimension | 105.14 | +/-0.05 | 105.18 | 0.04 | P |
| i04 | X Dimension | 105.14 | +/-0.05 | 105.12 | -0.02 | P |
| i05 | X Dimension | 157.68 | +/-0.05 | 157.65 | -0.03 | P |
| i06 | X Dimension | 157.68 | +/-0.05 | 157.67 | -0.01 | P |
| i07 | X Dimension | 210.18 | +/-0.05 | 210.15 | -0.03 | P |

| ID | Dimension | Nominal | Tolerance | Actual | Deviation | Status |
|-----|-------------|---------|-----------|--------|-----------|--------|
| i08 | X Dimension | 210.18 | +/-0.05 | 210.19 | 0.01 | P |
| i09 | X Dimension | 262.64 | +/-0.05 | 262.67 | 0.03 | P |
| i10 | X Dimension | 262.64 | +/-0.05 | 262.63 | -0.01 | P |

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Pass: 27 Fail: 0 Missing: 0

| ID | Dimension | Nominal | Tolerance | Actual | Deviation | Status |
|---------|-----------|---------|-----------|--------|-----------|--------|
| aa(1)01 | Distance | 127.30 | +/-0.05 | 127.32 | 0.02 | P |
| aa(1)02 | Distance | 121.80 | +/-0.05 | 121.80 | 0.00 | P |
| aa(1)14 | Distance | 20.90 | +/-0.05 | 20.90 | 0.00 | P |
| aa(2)01 | Distance | 127.30 | +/-0.05 | 127.28 | -0.02 | P |
| aa(2)02 | Distance | 121.80 | +/-0.05 | 121.80 | 0.00 | P |
| aa(2)14 | Distance | 20.90 | +/-0.05 | 20.93 | 0.03 | P |
| aa(3)01 | Distance | 127.30 | +/-0.05 | 127.29 | -0.01 | P |
| aa(3)02 | Distance | 121.80 | +/-0.05 | 121.80 | 0.00 | P |
| aa(3)14 | Distance | 20.90 | +/-0.05 | 20.95 | 0.05 | P |
| aa(4)01 | Distance | 127.30 | +/-0.05 | 127.26 | -0.04 | P |
| aa(4)02 | Distance | 121.80 | +/-0.05 | 121.80 | 0.00 | P |
| aa(4)14 | Distance | 20.90 | +/-0.05 | 20.92 | 0.02 | P |
| aa(5)01 | Distance | 127.30 | +/-0.05 | 127.31 | 0.01 | P |
| aa(5)02 | Distance | 121.80 | +/-0.05 | 121.81 | 0.01 | P |
| aa(5)14 | Distance | 20.90 | +/-0.05 | 20.91 | 0.01 | P |
| aa(6)01 | Distance | 127.30 | +/-0.05 | 127.35 | 0.05 | P |
| aa(6)02 | Distance | 121.80 | +/-0.05 | 121.81 | 0.01 | P |
| aa(6)14 | Distance | 20.90 | +/-0.05 | 20.93 | 0.03 | P |
| aa(7)01 | Distance | 127.30 | +/-0.05 | 127.32 | 0.02 | P |
| aa(7)02 | Distance | 121.80 | +/-0.05 | 121.79 | -0.01 | P |
| aa(7)14 | Distance | 20.90 | +/-0.05 | 20.94 | 0.04 | P |
| aa(8)01 | Distance | 127.30 | +/-0.05 | 127.33 | 0.03 | P |
| aa(8)02 | Distance | 121.80 | +/-0.05 | 121.81 | 0.01 | P |
| aa(8)14 | Distance | 20.90 | +/-0.05 | 20.91 | 0.01 | P |
| aa(9)01 | Distance | 127.30 | +/-0.05 | 127.32 | 0.02 | P |
| aa(9)02 | Distance | 121.80 | +/-0.05 | 121.77 | -0.03 | P |
| aa(9)14 | Distance | 20.90 | +/-0.05 | 20.94 | 0.04 | P |

Page: Pagina 4

Pass: 27 Fail: 0 Missing: 0

| ID | Dimension | Nominal | Tolerance | Actual | Deviation | Status |
|---------|-----------|---------|-----------|--------|-----------|--------|
| aa(1)05 | Distance | 26.67 | +/-0.05 | 26.67 | 0.00 | P |
| aa(1)06 | Distance | 21.03 | +/-0.05 | 21.05 | 0.02 | P |
| aa(1)07 | Distance | 20.31 | +/-0.05 | 20.32 | 0.01 | P |
| aa(2)05 | Distance | 26.67 | +/-0.05 | 26.70 | 0.03 | P |
| aa(2)06 | Distance | 21.03 | +/-0.05 | 21.05 | 0.02 | P |
| aa(2)07 | Distance | 20.31 | +/-0.05 | 20.32 | 0.01 | P |
| aa(3)05 | Distance | 26.67 | +/-0.05 | 26.68 | 0.01 | P |
| aa(3)06 | Distance | 21.03 | +/-0.05 | 21.02 | -0.01 | P |
| aa(3)07 | Distance | 20.31 | +/-0.05 | 20.30 | -0.01 | P |
| aa(4)05 | Distance | 26.67 | +/-0.05 | 26.69 | 0.02 | P |
| aa(4)06 | Distance | 21.03 | +/-0.05 | 21.04 | 0.01 | P |
| aa(4)07 | Distance | 20.31 | +/-0.05 | 20.36 | 0.05 | P |
| aa(5)05 | Distance | 26.67 | +/-0.05 | 26.71 | 0.04 | P |
| aa(5)06 | Distance | 21.03 | +/-0.05 | 21.03 | 0.00 | P |
| aa(5)07 | Distance | 20.31 | +/-0.05 | 20.33 | 0.02 | P |
| aa(6)05 | Distance | 26.67 | +/-0.05 | 26.69 | 0.02 | P |
| aa(6)06 | Distance | 21.03 | +/-0.05 | 21.06 | 0.03 | P |
| aa(6)07 | Distance | 20.31 | +/-0.05 | 20.34 | 0.03 | P |

| ID | Dimension | Nominal | Tolerance | Actual | Deviation | Status |
|---------|-----------|---------|-----------|--------|-----------|--------|
| aa(7)05 | Distance | 26.67 | +/-0.05 | 26.70 | 0.03 | P |
| aa(7)06 | Distance | 21.03 | +/-0.05 | 21.04 | 0.01 | P |
| aa(7)07 | Distance | 20.31 | +/-0.05 | 20.34 | 0.03 | P |
| aa(8)05 | Distance | 26.67 | +/-0.05 | 26.69 | 0.02 | P |
| aa(8)06 | Distance | 21.03 | +/-0.05 | 21.03 | 0.00 | P |
| aa(8)07 | Distance | 20.31 | +/-0.05 | 20.33 | 0.02 | P |
| aa(9)05 | Distance | 26.67 | +/-0.05 | 26.65 | -0.02 | P |
| aa(9)06 | Distance | 21.03 | +/-0.05 | 21.04 | 0.01 | P |
| aa(9)07 | Distance | 20.31 | +/-0.05 | 20.35 | 0.04 | P |

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Pass: 76 Fail: 0 Missing: 0

| ID | Dimension | Nominal | Tolerance | Actual | Deviation | Status |
|------------|-----------|---------|-----------|--------|-----------|--------|
| (R)aa(9)13 | Radius | 0.50 | +/-0.05 | 0.53 | 0.03 | P |
| (R)aa(9)12 | Radius | 0.50 | +/-0.05 | 0.51 | 0.01 | P |
| (R)aa(9)11 | Radius | 0.50 | +/-0.05 | 0.54 | 0.04 | P |
| (R)aa(9)10 | Radius | 0.50 | +/-0.05 | 0.48 | -0.02 | P |
| (R)aa(9)09 | Radius | 0.50 | +/-0.05 | 0.52 | 0.02 | P |
| (R)aa(9)08 | Radius | 0.50 | +/-0.05 | 0.48 | -0.02 | P |
| (R)aa(9)04 | Radius | 0.50 | +/-0.05 | 0.50 | 0.00 | P |
| (R)aa(9)03 | Radius | 0.50 | +/-0.05 | 0.47 | -0.03 | P |
| (R)aa(8)13 | Radius | 0.50 | +/-0.05 | 0.48 | -0.02 | P |
| (R)aa(8)12 | Radius | 0.50 | +/-0.05 | 0.45 | -0.05 | P |
| (R)aa(8)11 | Radius | 0.50 | +/-0.05 | 0.49 | -0.01 | P |
| (R)aa(8)10 | Radius | 0.50 | +/-0.05 | 0.52 | 0.02 | P |
| (R)aa(8)09 | Radius | 0.50 | +/-0.05 | 0.49 | -0.01 | P |
| (R)aa(8)08 | Radius | 0.50 | +/-0.05 | 0.49 | -0.01 | P |
| (R)aa(8)04 | Radius | 0.50 | +/-0.05 | 0.49 | -0.01 | P |
| (R)aa(8)03 | Radius | 0.50 | +/-0.05 | 0.54 | 0.04 | P |
| (R)aa(7)13 | Radius | 0.50 | +/-0.05 | 0.52 | 0.02 | P |
| (R)aa(7)12 | Radius | 0.50 | +/-0.05 | 0.54 | 0.04 | P |
| (R)aa(7)11 | Radius | 0.50 | +/-0.05 | 0.49 | -0.01 | P |
| (R)aa(7)10 | Radius | 0.50 | +/-0.05 | 0.52 | 0.02 | P |
| (R)aa(7)09 | Radius | 0.50 | +/-0.05 | 0.48 | -0.02 | P |
| (R)aa(7)08 | Radius | 0.50 | +/-0.05 | 0.48 | -0.02 | P |
| (R)aa(7)04 | Radius | 0.50 | +/-0.05 | 0.51 | 0.01 | P |
| (R)aa(7)03 | Radius | 0.50 | +/-0.05 | 0.49 | -0.01 | P |
| (R)aa(6)13 | Radius | 0.50 | +/-0.05 | 0.52 | 0.02 | P |
| (R)aa(6)12 | Radius | 0.50 | +/-0.05 | 0.51 | 0.01 | P |
| (R)aa(6)11 | Radius | 0.50 | +/-0.05 | 0.48 | -0.02 | P |
| (R)aa(6)10 | Radius | 0.50 | +/-0.05 | 0.49 | -0.01 | P |
| (R)aa(6)09 | Radius | 0.50 | +/-0.05 | 0.51 | 0.01 | P |
| (R)aa(6)08 | Radius | 0.50 | +/-0.05 | 0.49 | -0.01 | P |
| (R)aa(6)04 | Radius | 0.50 | +/-0.05 | 0.52 | 0.02 | P |
| (R)aa(6)03 | Radius | 0.50 | +/-0.05 | 0.48 | -0.02 | P |
| (R)aa(5)13 | Radius | 0.50 | +/-0.05 | 0.52 | 0.02 | P |
| (R)aa(5)12 | Radius | 0.50 | +/-0.05 | 0.48 | -0.02 | P |
| (R)aa(5)11 | Radius | 0.50 | +/-0.05 | 0.49 | -0.01 | P |
| (R)aa(5)10 | Radius | 0.50 | +/-0.05 | 0.49 | -0.01 | P |
| (R)aa(5)09 | Radius | 0.50 | +/-0.05 | 0.51 | 0.01 | P |
| (R)aa(5)08 | Radius | 0.50 | +/-0.05 | 0.48 | -0.02 | P |
| (R)aa(5)04 | Radius | 0.50 | +/-0.05 | 0.49 | -0.01 | P |
| (R)aa(5)03 | Radius | 0.50 | +/-0.05 | 0.48 | -0.02 | P |
| (R)aa(4)13 | Radius | 0.50 | +/-0.05 | 0.48 | -0.02 | P |
| (R)aa(4)12 | Radius | 0.50 | +/-0.05 | 0.48 | -0.02 | P |
| (R)aa(4)11 | Radius | 0.50 | +/-0.05 | 0.49 | -0.01 | P |
| (R)aa(4)10 | Radius | 0.50 | +/-0.05 | 0.53 | 0.03 | P |
| (R)aa(4)09 | Radius | 0.50 | +/-0.05 | 0.49 | -0.01 | P |

| ID | Dimension | Nominal | Tolerance | Actual | Deviation | Status |
|------------|-----------|---------|-----------|--------|-----------|--------|
| (R)aa(4)08 | Radius | 0.50 | +/-0.05 | 0.48 | -0.02 | P |
| (R)aa(4)04 | Radius | 0.50 | +/-0.05 | 0.47 | -0.03 | P |
| (R)aa(4)03 | Radius | 0.50 | +/-0.05 | 0.51 | 0.01 | P |
| (R)aa(3)13 | Radius | 0.50 | +/-0.05 | 0.48 | -0.02 | P |
| (R)aa(3)12 | Radius | 0.50 | +/-0.05 | 0.52 | 0.02 | P |
| (R)aa(3)11 | Radius | 0.50 | +/-0.05 | 0.53 | 0.03 | P |
| (R)aa(3)10 | Radius | 0.50 | +/-0.05 | 0.55 | 0.05 | P |
| (R)aa(3)09 | Radius | 0.50 | +/-0.05 | 0.52 | 0.02 | P |
| (R)aa(3)08 | Radius | 0.50 | +/-0.05 | 0.52 | 0.02 | P |
| (R)aa(3)04 | Radius | 0.50 | +/-0.05 | 0.52 | 0.02 | P |
| (R)aa(3)03 | Radius | 0.50 | +/-0.05 | 0.52 | 0.02 | P |
| (R)aa(2)13 | Radius | 0.50 | +/-0.05 | 0.50 | 0.00 | P |
| (R)aa(2)12 | Radius | 0.50 | +/-0.05 | 0.51 | 0.01 | P |
| (R)aa(2)11 | Radius | 0.50 | +/-0.05 | 0.49 | -0.01 | P |
| (R)aa(2)10 | Radius | 0.50 | +/-0.05 | 0.49 | -0.01 | P |
| (R)aa(2)09 | Radius | 0.50 | +/-0.05 | 0.51 | 0.01 | P |
| (R)aa(2)08 | Radius | 0.50 | +/-0.05 | 0.49 | -0.01 | P |
| (R)aa(2)04 | Radius | 0.50 | +/-0.05 | 0.48 | -0.02 | P |
| (R)aa(2)03 | Radius | 0.50 | +/-0.05 | 0.52 | 0.02 | P |
| (R)aa(1)13 | Radius | 0.50 | +/-0.05 | 0.49 | -0.01 | P |
| (R)aa(1)12 | Radius | 0.50 | +/-0.05 | 0.48 | -0.02 | P |
| (R)aa(1)11 | Radius | 0.50 | +/-0.05 | 0.52 | 0.02 | P |
| (R)aa(1)10 | Radius | 0.50 | +/-0.05 | 0.47 | -0.03 | P |
| (R)aa(1)09 | Radius | 0.50 | +/-0.05 | 0.47 | -0.03 | P |
| (R)aa(1)08 | Radius | 0.50 | +/-0.05 | 0.49 | -0.01 | P |
| (R)aa(1)04 | Radius | 0.50 | +/-0.05 | 0.46 | -0.04 | P |
| (R)aa(1)03 | Radius | 0.50 | +/-0.05 | 0.48 | -0.02 | P |
| (R)ba(2)6 | Radius | 1.50 | +/-0.05 | 1.46 | -0.04 | P |
| (R)ba(2)5 | Radius | 1.50 | +/-0.05 | 1.52 | 0.02 | P |
| (R)ba(1)6 | Radius | 1.50 | +/-0.05 | 1.48 | -0.02 | P |
| (R)ba(1)5 | Radius | 1.50 | +/-0.05 | 1.49 | -0.01 | P |

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Pass: 14 Fail: 0 Missing: 0

| ID | Dimension | Nominal | Tolerance | Actual | Deviation | Status |
|--------|-----------|---------|-----------|--------|-----------|--------|
| ba(1)1 | Distance | 43.59 | +/-0.05 | 43.61 | 0.02 | P |
| ba(1)2 | Distance | 21.80 | +/-0.05 | 21.77 | -0.03 | P |
| ba(1)3 | Distance | 21.80 | +/-0.05 | 21.85 | 0.05 | P |
| ba(1)4 | Distance | 16.10 | +/-0.05 | 16.06 | -0.04 | P |
| ba(1)7 | Distance | 2.00 | +/-0.05 | 1.99 | -0.01 | P |
| ba(1)8 | Distance | 25.00 | +/-0.05 | 25.02 | 0.02 | P |
| ba(1)9 | Distance | 2.00 | +/-0.05 | 1.99 | -0.01 | P |
| ba(2)1 | Distance | 43.59 | +/-0.05 | 43.60 | 0.01 | P |
| ba(2)2 | Distance | 21.80 | +/-0.05 | 21.83 | 0.03 | P |
| ba(2)3 | Distance | 21.80 | +/-0.05 | 21.78 | -0.02 | P |
| ba(2)4 | Distance | 16.10 | +/-0.05 | 16.08 | -0.02 | P |
| ba(2)7 | Distance | 2.00 | +/-0.05 | 2.01 | 0.01 | P |
| ba(2)8 | Distance | 25.00 | +/-0.05 | 25.04 | 0.04 | P |
| ba(2)9 | Distance | 2.00 | +/-0.05 | 1.95 | -0.05 | P |











